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- (71) Applicant (for all designated States except US):
 MALLINCKRODT INC. [US/US]; 675 McDonnell
 Boulevard, P.O. Box 5840, St. Louis, MO 63134 (US).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): JARVI, Esa, T. [US/US]; 1703 Warmington Court, Ballwin, MO 63021 (US). MILLER, Douglas, C. [US/US]; 439 North Hanley Road, University City, MO 63130 (US). MOSER, Frank, W. [US/US]; 3896 Petrified Forest Drive, Arnold, MO 63010 (US). HALVACHS, Robert, E. [US/US]; 309 Fredericksburg Drive, Belleville, IL 62223 (US).
- (74) Agents: REBMAN, Christine, M. et al.; Mallinckrodt Inc., 675 McDonnell Boulevard, P.O. Box 5840, St. Louis, Missouri 63134 (US).

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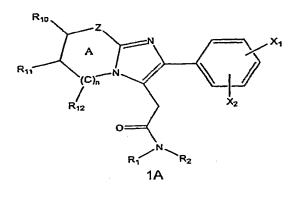
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(54) Title: SYNTHESIS OF HETEROARYL ACETAMIDES FROM REACTION MIXTURES HAVING REDUCED WATER CONTENT

$$R_{11}$$
 R_{12}
 R_{12}
 OH
 R_{2}
 R_{1}
 R_{2}



(57) Abstract: An improved process for the preparation of a heteroaryl acetamide from a heteroaryl α -hydroxyacetamide is provided. The process comprises directly hydrogenating the heteroaryl α -hydroxyacetamide in the presence of a strong acid, a halide and a catalyst wherein the molar ratio of the starting heteroaryl α -hydroxyacetamide to water at the initiation of hydrogenolysis is at least about 2:1. In one embodiment, the heteroaryl acetamide is zolpidem and the heteroaryl α -hydroxyacetamide is α -hydroxyacetamide. Formulae (1) and (1A).

